

18

Date: Wednesday, 29/04/2009 3:01:52 PM
 User: Julie Dawson

Process Sheet

| | |
|--|--|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : GHW KIT |
| Job Number : 47600 | |
| Estimate Number : 10249 | |
| P.O. Number : | Part Number : D206648013 |
| This Issue : 29/04/2009 S.O. No. : | Drawing Number : D206-648 REV.B |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : / / Type : SMALL /MED FAB | Drawing Revision : B |
| Previous Run : 47173 | Material : |
| Written By : | Due Date : 30/04/2009 Qty: 6 Um: Each |
| Checked & Approved By : <u>JLD 09.04.29</u> | |
| Comment : Est Rev:A 05.09.23 New issue KJ/JLM | |
| Est Rev:B 07-12-05 ECN 1080p DD verified by:ec | |
| Est Rev:C 09-02-26 rev.b as per dwg DD verified by:EC | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|------------------|
| 1.0 | DC | DOCUMENT CONTROL |



for JLD 09/05/09

**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D206-648-013 CHG002

809/05/06

| | | |
|-----|-------------|-----------------------|
| 2.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|

**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

| | | |
|-----|-------|---------|
| 3.0 | D2652 | Bushing |
|-----|-------|---------|

**Comment:** Qty.: 8.0000 Each(s)/Unit Total : 48.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

8 D2652

Bushing

B45318

5
(46)

809/05/06 (46)

| | | |
|-----|----------|--------------|
| 4.0 | D3414041 | Lug Assembly |
|-----|----------|--------------|

**Comment:** Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D3414-041

Lug Assembly

B37412

8
(46)

809/05/06 (46)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Wednesday, 29/04/2009 3:01:52 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GHW KIT

Job Number: 47600

Part Number: D206648013

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

AN3C37A

BOLT



Comment: Qty.: 4.0000 EACH(s)/Unit Total : 24.0000 EACH(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN3C37A

Bolt

M110890

6.0

AN960C10

WASHER



Comment: Qty.: 4.0000 EACH(s)/Unit Total : 24.0000 EACH(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN960C10

Washer

M109105

7.0

MS210433

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 24.0000 Each(s)

NUT

batch:

M111383

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-648-013

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf
09-05-07

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

FOR INSTALLATION INSTRUCTIONS/REQUIREMENTS AND TECHNICAL INFORMATION SEE APPLICABLE
DART INSTALLATION INSTRUCTIONS.

| QTY -011 | QTY -013 | PART NUMBER | DESCRIPTION |
|-------------|-------------|--------------|---------------------|
| X | | D206-648-011 | GROUND HANDLING KIT |
| | X | D206-648-013 | GROUND HANDLING KIT |
| 8 | 8 | D2652 | BUSHING |
| 2 | | D2659 | GHW LUG |
| | 2 | D3414-041 | LUG ASSEMBLY |
| 4 | | AN3-37A | BOLT |
| | 4 | AN3C37A | BOLT |
| | 4 | AN960C10 | WASHER |
| 4 | | AN960JD10 | WASHER |
| 4 | | MS21042-3 | NUT (OR MS21042L3) |
| | 4 | MS21043-3 | NUT |

SHOP COPY

RETURN TO
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UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

RELEASE
09/12/16

| | | | | |
|------------|---|--|---|----------|
| B | INSTALLATION AND WEIGHT AND BALANCE INFORMATION TRANSFERRED TO DART INSTALLATION INSTRUCTIONS D206-642. ALL HARDWARE UPDATED TO SS HARDWARE. | | AJS | 08.09.24 |
| A | NEW ISSUE | | JB | 97.11.03 |
| REV. | DESCRIPTION | | BY | DATE |
| DESIGN | JB | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | | |
| DRAWN | AJS | | | |
| CHECKED | | DRAWING NO. | REV. B | |
| MFG. APPR. | N/A | D206-648 | SHEET 1 OF 1 | |
| APPROVED | | TITLE | SCALE | |
| DE APPR. | | GND HANDLING WHEEL (GHW) INSTL | NONE | |
| DATE | 08.09.24 | | COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD | |